Wednesday, 6/6/2007 3:04:50 PM Kim Johnston **Process Sheet Drawing Name** : SEAL RETAINER : CU-DAR001 Dart Helicopters Services Customer Job Number : 32825 : 10430 **Estimate Number** : D32371 Part Number : NIA P.O. Number S.O. No. : NA D3237 REV B **Drawing Number** : 6/6/2007 This Issue : N/A : NC Project Number Prsht Rev. : MIA : B : PURCHASED PARTS **Drawing Revision** Type First Issue : 27008 Material Previous Run : 6/22/2007 Each Due Date Written By Checked & Approved By : Est A 04.02.04 New issue KJ/DS Comment **Additional Product** Job Number: Description: Machine Or Operation: Seq. #: PURCHASING PG 1.0 Comment: PURCHASING C207/06/07 Issue P/O: D3237-1 Seal as per Dwg D3237 Possible Supplier: Mill Supply Inc. P/N: R-1025 (comes in 50 ft rolls) Material release note required seal retainer 2.0 R1025 100.0000 f(s) Comment: Qty.: 1.0000 f(s)/Unit Total : SEAL RETAINER PACKAGING RESOURCE #1 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Receive & Inspect for Transit Damage Ensure Material Release Note is attached 4.0 QC6 Comment: DIMENSIONAL CHECK PACKAGING RESOURCE #1 5.0 Comment: PACKAGING RESOURCE #1 Identify and Stock Location:

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES	WORK ORDER CHANGES				
DATE STEP		PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No:		PAR #: Fault Category: NO	CR: Yes	No DQA	4: <u> </u>	∑ Date: <u><</u>	SCHOOLE

QA: N/C Closed: ____ Date: ____

	WORK ORDER NON-CONFORMANCE (NCR)								
	Description of NC		Corrective Action Section B			Annroval			
STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspector		
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NOTE: Date & initial all entries

Date: Úseř: Wednesday, 6/6/2007 3:04:50 PM

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SEAL RETAINER

Job Number: 32825

Part Number: D32371

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE







Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Cl 07.06.22

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspecto
Part No	•	PAR #: Fault Category: N	ICR: Ye	s No DQ	A:	Date: _	<u></u>
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NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC	Corrective Action Section B			Verification		A		
DATE	STEP	STEP Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector		
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NOTE: Date & initial all entries

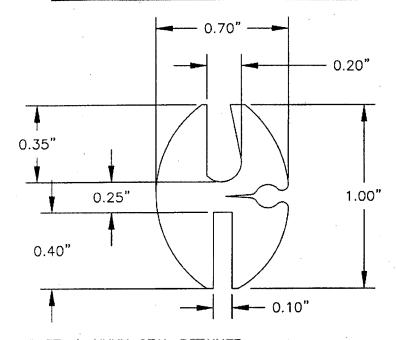




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	В		04.05.05	REMOVE (REF) & ADD QSI 018				



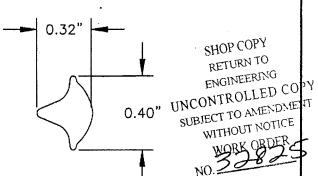
SPECIFICATION CONTROL DRAWING



D3237-1-XXXX SEAL RETAINER

WHERE 'XXXX' IS LENGTH IN TENTHS OF INCHES EG. 98.0" LONG EQUALS D3237-1-0980

PURCHASE: MILL SUPPLY, INC. P/N R-1025 TOLERANCES PER DART QSI 018 UNLESS OTHERWISE SPECIFIED



D3237-3-XXXX SEAL FILLER

WHERE 'XXXX' IS LENGTH IN TENTHS OF INCHES EG. 98.0" LONG EQUALS D3237-3-0980

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